- Determine the positions of your springs. (See next page for recommended positions, for 5' x 5' or 4' x 8' panels). Mark these positions for drilling on the boards.
 Remember: mark and drill only the boards on which springs are being attached.
- 2) Using a drill bit (7mm 8mm), drill holes through the board for these positions.
- 3) Place a T-nut in each of the drilled holes, and drive in with a hammer.





4) Flip the board over. Attach the cap—with the screw and washer—to the T-nut through the board. Repeat for all positions.

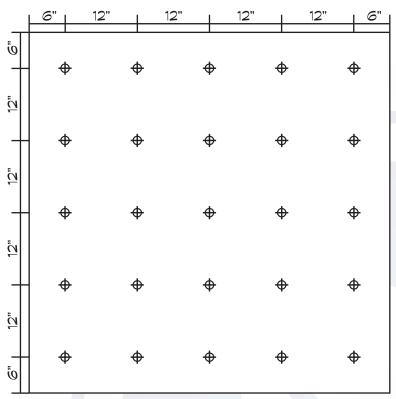




5) With a rubber mallet, tap the springs into the caps that are attached to the board. Tap a cap on the other end of the spring. Flip the board over. It is ready to be used.







SPRING LOCATIONS FOR 5' x 5' PANELS

SPRING LOCATIONS FOR 4' x 8' PANELS

ŀ	6"	12"	12"	12"	12"	12"	12"	12"	6"
12" 6"		\$	\$	\$	\$	\$	\$	\$	\$
12"		\$	¢	\$	\$	¢	\$	¢	¢
+		\$	¢	Ф	¢	\	¢	¢	¢
6" 12"		\$		\$	\$	\$	\$	\	\$