Tumbl Trak
Train Smart

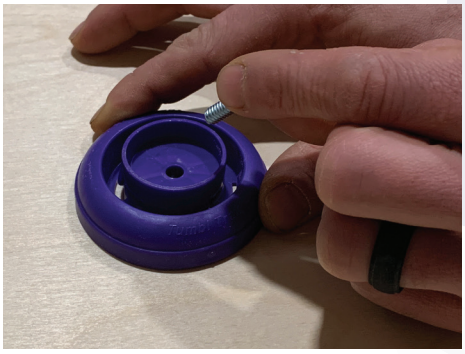
SPRING FLOOR ASSEMBLY



Step 3:1



Step 3:2



Step 4:1



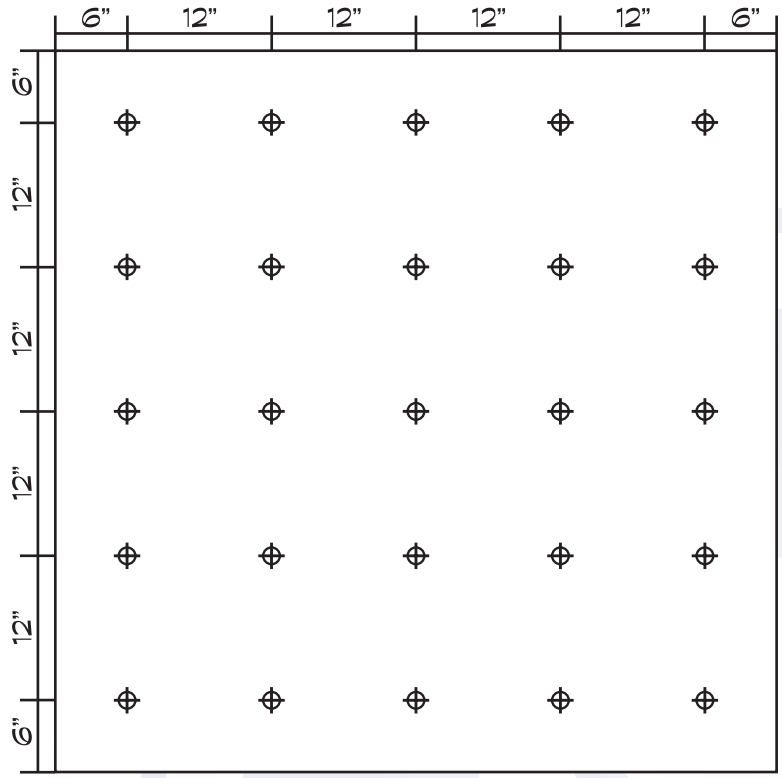
Step 4:2

1. Determine the positions of your springs (See back of this sheet for recommended positions, for 5’ x 5’ or 4’ x 8’ panels). Mark these positions for drilling on the boards. Remember: Mark and drill only the boards on which springs are being attached.
2. Using a 9/16” drill bit, drill holes through the board for these positions.
3. Place aT-nut in each of the drilled holes, and drive in with a hammer (See Step 3:1 & Step 3:2 Photos)
4. Flip the board over. Attach the cap with the screw and washer to the T-nut through the board. Repeat for all positions (See Step 4:1 & Step 4:2 Photos)
5. With a rubber mallet, tap the springs into the caps that are attached to the board.Tap a cap on the other end of the spring.Flip the board over. It is ready to be used.

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SPRING FLOOR ASSEMBLY

SPRING LOCATIONS FOR 5' x 5' PANELS



SPRING LOCATIONS FOR 4' x 8' PANELS

